

TECHNICAL MANUAL

ORGANIZATIONAL MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS
FOR
MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK-733/ARC-54
(NSN 5821-00-901-4327)

HEADQUARTERS, DEPARTMENT OF THE ARMY

OCTOBER 1978

TECHNICAL MANUAL }
No. 11-6625-601-20P }

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, DC 17 October 1978

**ORGANIZATIONAL MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS LISTS
FOR
MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK-733/ARC-54
(NSN 5821-00-901-4327)**

Current as of 14 June 1978

REPORTING OF ERRORS

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Table of Contents

	Page	Illus Figure
SECTION I. Introduction	1	
II. Repair parts list	5	
GROUP 00 Maintenance Kit, Electronic Equipment MK-733 ARC-54	5	1
01. Extender Module MX-4930/ARC-54 (No parts authorized)		
02. Extender Module MX-4931/ARC-54 (No parts authorized)		
03. Extender Module MX-4932/ARC-54 (No parts authorized)		
04. Extender Module MX-4933/ARC-54 (No parts authorized)		
05. Extender Module MX-4934/ARC-54 (No parts authorized)		
06. Cable Assembly CX-9070/ARC-54 (No parts authorized)		
07. Cable Assembly CX-9071/ARC-54 (No parts authorized)		
08. Cable Assembly CX-9072/ARC-54 (No parts authorized)		

*This manual supersedes TM 11-6625-601-20P, 31 December 1976.

Table of Contents — Continued

	Page	Illus. Figure
Group 09 Cable Assembly CA-11136/ARC-54 (No parts authorized)		
10 Cable Assembly CG-409G/U (1-F) (No parts authorized)		
11 Test Set, Radio TS-1967/ARC-546	2
1101 Front panel assembly SMB-5049589	3
110101 Indicator ID-48/ARN (No parts authorized)		
110102 Audio amplifier (A1) (No parts authorized)		
102 Simulator, Test Set SM-349/ARC-54 (No parts authorized)		
110201 Electronic component assembly (A2) (No parts authorized)		
110202 Audio amplifier (A1) (No parts authorized)		
10203 Front panel assembly AMB-50494311	4
12 Case, Maintenance Kit CW-711/ARC-54 (No parts authorized)		
SECTION III. Special tools list (Not applicable)		
IV. National stock number and part number index12	

SECTION I INTRODUCTION

1. Scope

This manual lists spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE), and other special support equipment required for performance of organizational maintenance of the MK-733/ARC-54. It authorizes the requisitioning and issue of spares and repair parts as indicated by the source and maintenance codes.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of spares and repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in numeric sequence, with the parts in each group listed in figure and item number sequence.

b. Section III. Special Tools List. Not applicable.

c. Section IV. National Stock Number and Part Number Index. A list, in National item identification number (NIIN) sequence, of all National stock numbers (NSN) appearing in the listings, followed by a list, in alphameric sequence, of all part numbers appearing in the listings. National stock numbers and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

a. Illustration. This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration on which the item is shown.

(2) *Item number.* The number used to identify item called out in the illustration.

b. Source, Maintenance, and Recoverability (SMR) Codes.

(1) *Source code.* Source codes indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

<i>Code</i>	<i>Definition</i>
PA —	Item procured and stocked for anticipated or known usage.

PD —	Support item, excluding support equipment, procured for initial issue or outfitting and stocked only for subsequent or additional initial issues or outfittings. Not subject to automatic replenishment.
------	--

<i>Code</i>	<i>Definition</i>
XD —	A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source codes above except those coded XA and aircraft support items as restricted by AR 700-42.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

<i>Code</i>	<i>Application/Explanation</i>
O —	Support item is removed, replaced, used at the organizational level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

<i>Code</i>	<i>Application/Explanation</i>
F —	The lowest maintenance level capable of complete repair of the support item is the direct support level.
D —	The lowest maintenance level capable of complete repair of the support item is the depot level.
Z —	Nonreparable. No repair is authorized.

(3) *Recoverability code.* Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

<i>Codes</i>	<i>Definition</i>
Z —	Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
F —	Reparable item. When uneconomically reparable, condemn and dispose at the direct support level.

Recoverability
Code

Definition

D — Repairable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.

c. National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.

g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.

4. Special Information

a. The following publications pertain to the

MK-733/ARC-54 and its components:
TM 11-5840-270-24-1, Indicator ID-48/ARN
TM 11-6625-601-12, Maintenance Kit, Electronic Equipment MK-733/ARC54

b. The illustrations in this manual are identical to those published in TM 11-6625-601-34P. Only those parts assigned the third position SMR maintenance code "C" or "O" are listed in the tabular listing; therefore, there may be a break in the item number sequence. Only illustrations containing organizational authorized items appear in this manual.

5. How to Locate Repair Parts

a. When National stock number or part number is unknown.

(1) *First.* Using the table of contents, determine the functional group within which the item belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the item belongs.

(3) *Third.* Identify the item on the illustration and note the illustration figure and item number of the item.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

known.

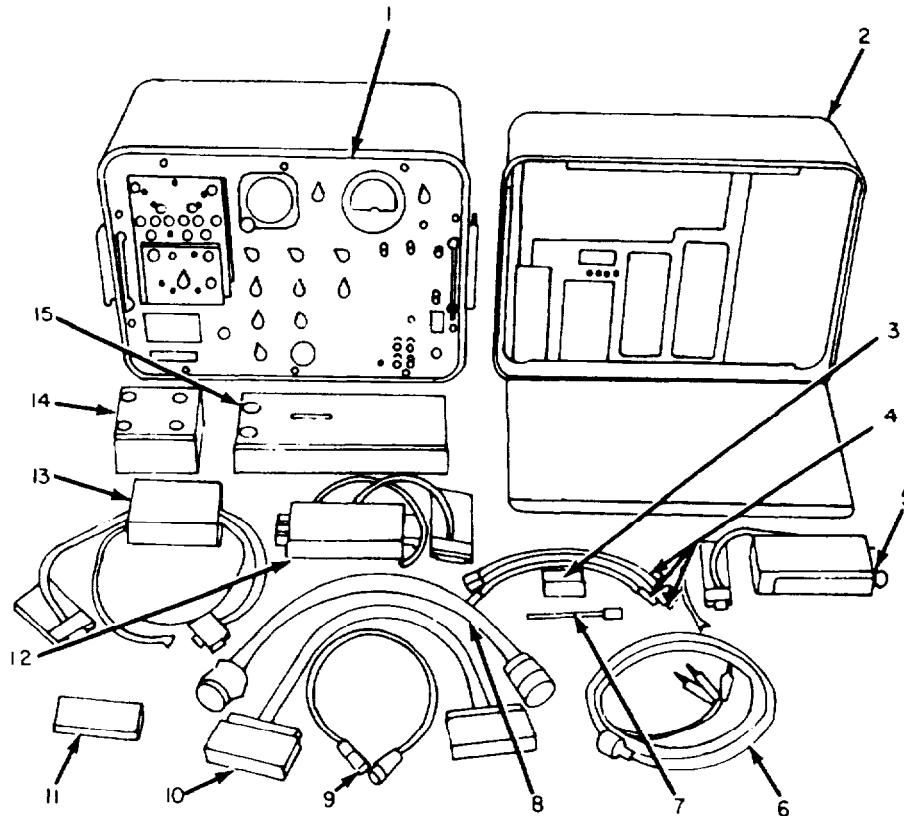
(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in NIIN sequence followed by a list of part numbers in alphameric sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations

Not applicable.

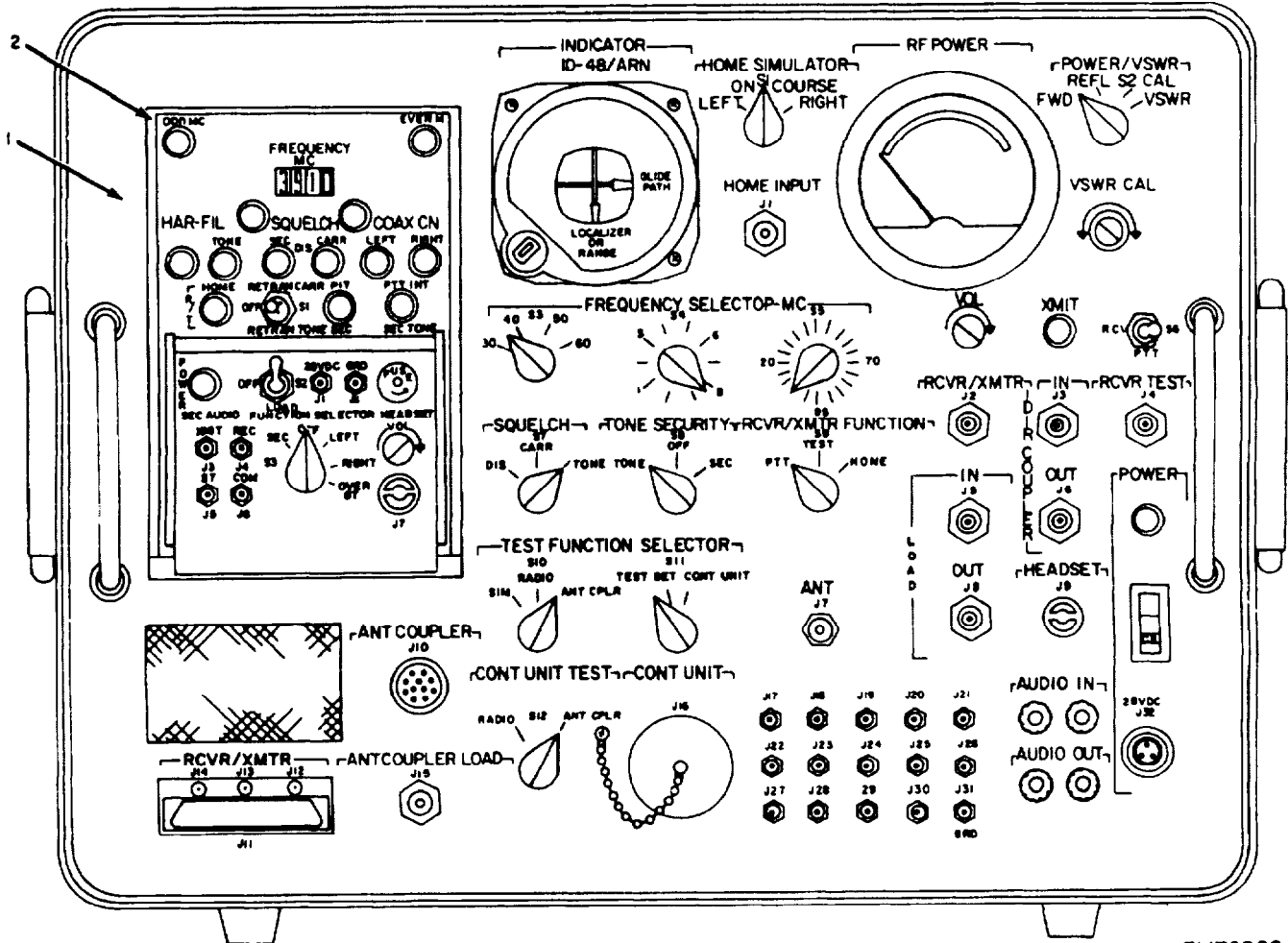
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ELITCOOI

Figure 1. Maintenance Kit, Electronic Equipment MK-733/ARC-54.

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
						GROUP 00 MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK-733/AARC-54		
1	1	PDOFD	6625-00-901-2972	TS-1967-54	80058	TEST SET, RADIO TS-1967/ARC-54	EA	1
1	2	XDOFD	6625-00-906-1171	OW-711/ARC-54	80058	CASH, MAINTENANCE OW-711/ARC-54	EA	1
1	3	PAOZZ	5821-00-001-8571	UC-1678/U	80058	ADAPTER, CONNECTOR UC-1678/U	EA	1
1	4	PAOFF	5995-00-935-5762	CC4098/U	80058	CABLE ASSEMBLY CC-4098/U	EA	3
1	5	PAOFF	6625-00-906-1175	MX-4930/ARC-54	80058	EXTENDER MODULE MX-4930/ARC-54	EA	1
1	6	PAOFF	5995-00-901-4340	CX-11136/ARC-54	80058	CABLE ASSEMBLY CX11136/ARC-54	EA	1
1	7	PAOFF	5985-00-985-9023	AS-1487/ARC-54	80058	ANTENNA AS-1487/ARC-54	EA	1
1	8	PAOFF	5995-00-901-4355	CX-9071/ARC-54	80058	CABLE ASSEMBLY CX-9071/ARC-54	EA	1
1	9	PAOFF	5995-00-901-4334	CX-9070/ARC-54	80058	CABLE ASSEMBLY CX-9070/ARC-54	EA	1
1	10	PAOFF	5995-00-901-4337	CX-9072/ARC-54	80058	CABLE ASSEMBLY CX-9072/ARC-54	EA	1
1	11	PDODD	5180-00-900-8041	TX-156/ARC-54	80058	TOOL KIT, ELECTRONIC EQUIPMENT TK-156/ARC-54	EA	1
1	12	PAOFF	6625-00-906-1174	MX-4931/ARC-54	80058	EXTENDER MODULE MX-4931/ARC-54	EA	1
1	13	PAOFF	6625-00-906-1177	MX-4934/ARC-54	80058	EXTENDER MODULE MX-4934/ARC-54	EA	1
1	14	PAOFF	6625-00-906-1176	MX-4932/ARC-54	80058	EXTENDER MODULE MX-4932/ARC-54	EA	1
1	15	PAOFF	6625-00-906-1173	MX-4933/ARC-54	80058	EXTENDER MODULE MX-4933/ARC-54	EA	1



ELITC002

Figure 2. Test Set, Radio TS-19678/ARC-54.

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6) DESCRIPTION	(7)	(8)
(a) FIG NO.	(b) ITEM No.	SMR CODE	NATIONAL STOCK NUMBER	PART NUMBER	FSCM	USABLE ON CODE	U/M	QTY INC IN UNIT
2	2	PD0FD	6625-00-906-1172			GROUP 11 TEST SET, RADIO TS-1967/ARC-54 SIMULATOR, TEST SET SM-349/ARC-54	EA	1

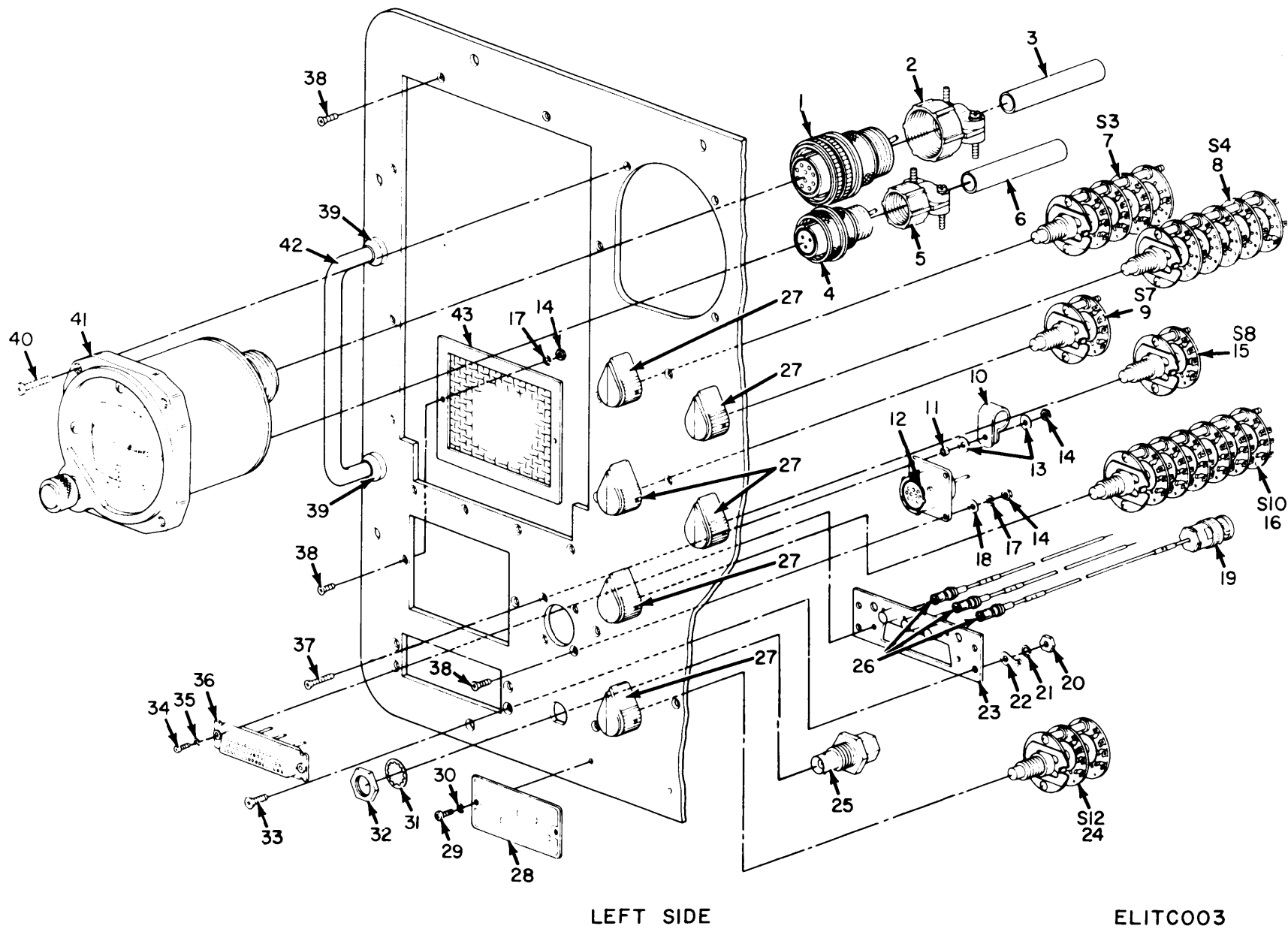


Figure 3. Front Panel Assembly (SMB-504958) (Sheet 1 of 2).

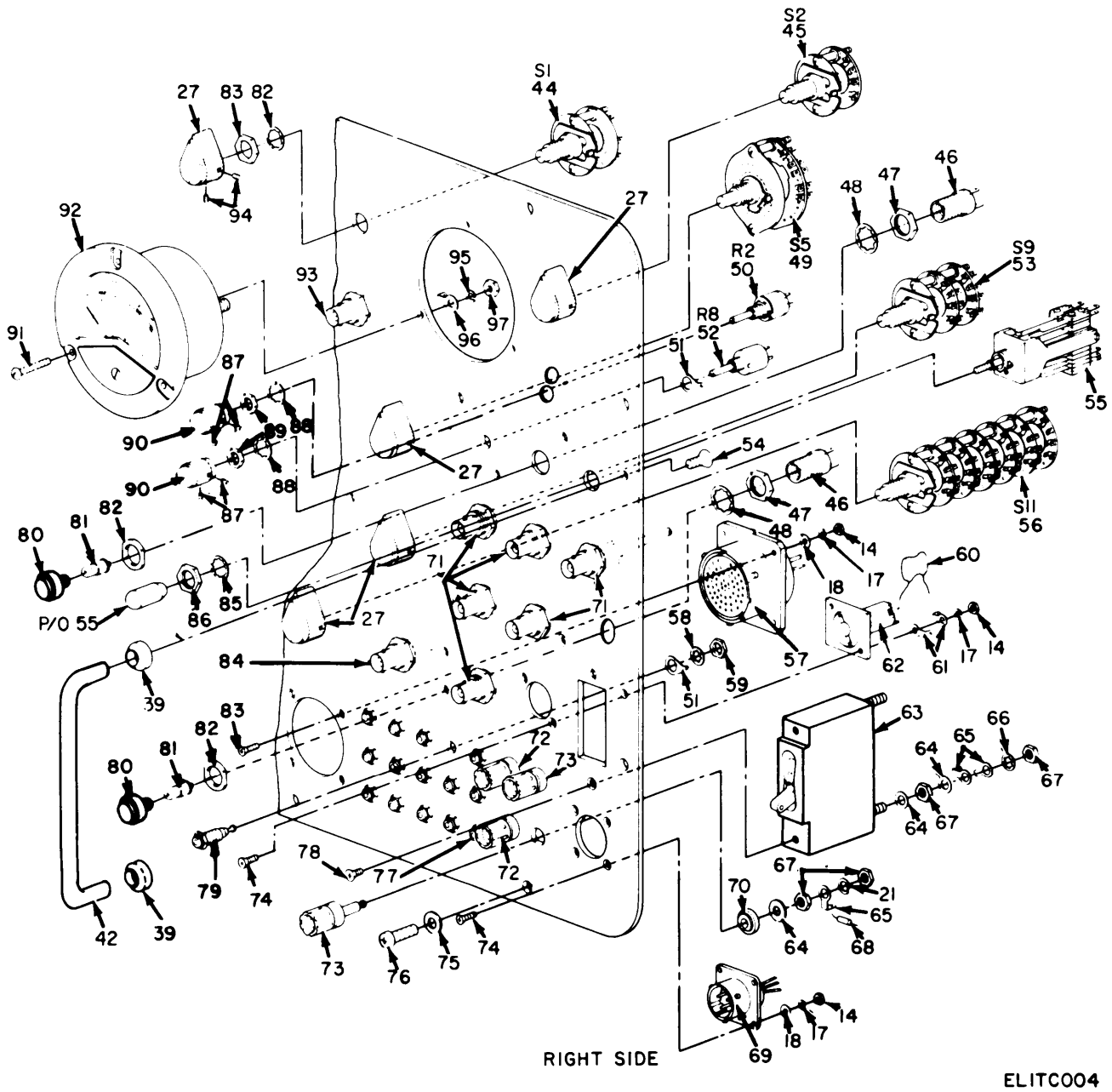


Figure 3. Front Panel Assembly (SMB-504958) (Sheet 2 of 2).

SECTION II		TM11-6625-601-20P					
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTRATION							QTY
(A)	(B)	NATIONAL			DESCRIPTION		INC
FIG	ITEM	STOCK	PART	FSCM		USABLE ON CODE	IN
NO	NO	NUMBER	NUMBER				UNIT
					GROUP 1101 FRONT PANEL ASSEMBLY (SM-504958)		
3	27	PAOZZ	5355-00-616-9604	MS91528-1P2B	96906		EA 11
3	41	PDODD	6610-00-839-8638	ID-48/ARN	80058		EA 1
3	80	XDOZZ		9105OM56	87034		EA 2
3	81	PAOZZ	6240-00-155-7836	MS25237-327	96906		EA 2
3	90	PAOZZ	5355-00-813-2078	MS51528-OD1B	96906		EA 2
3	94	XDOZZ		RAYMS91528-1P2B	30972		EA 22

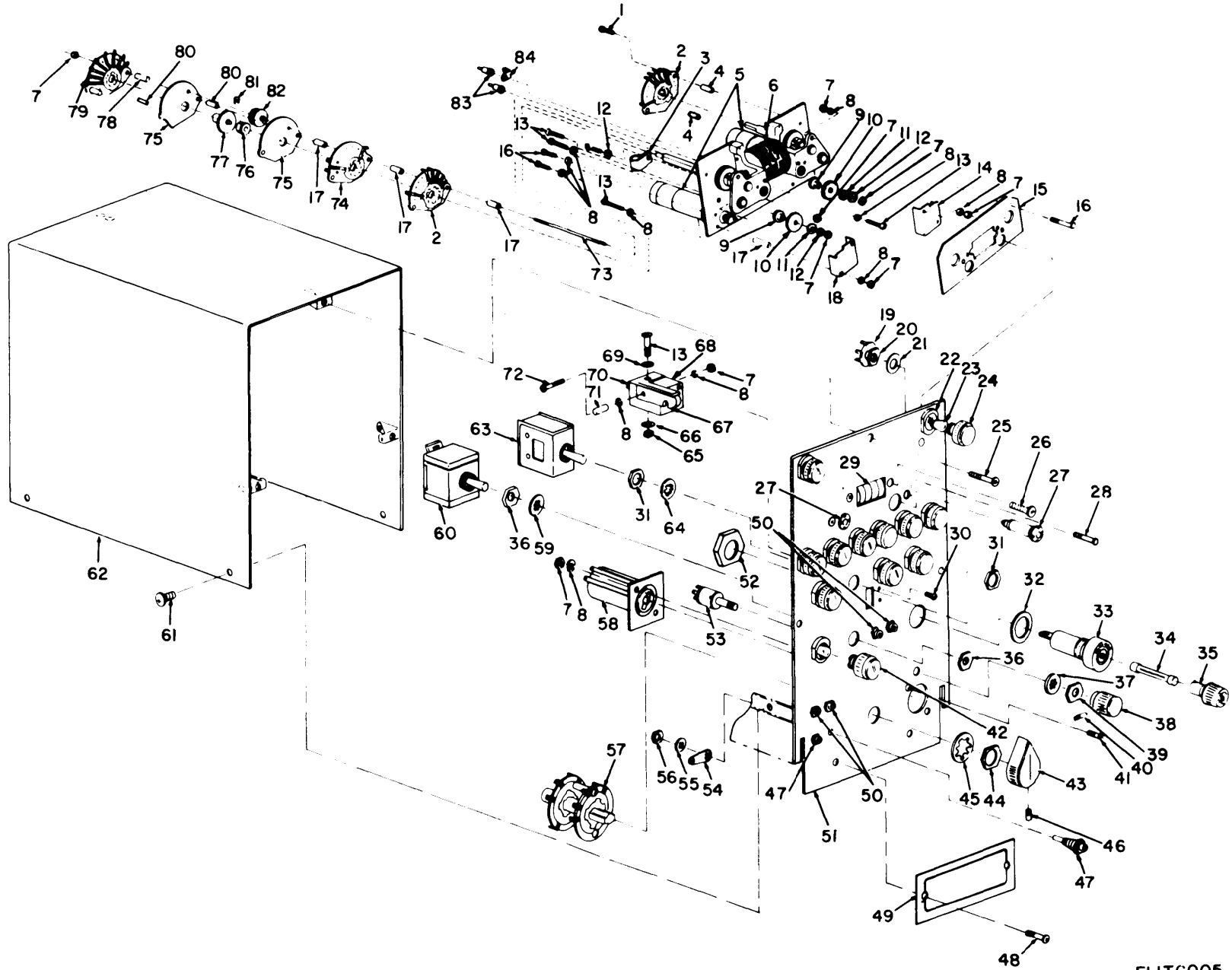


Figure 4. Front Panel Assembly (SMB-504943).

ELITC005

SECTION II						TM11-6625-601-20P			
(1)	(2)	(3)	(4)	(5)	(6)		(7)	(8)	
ILLUSTRATION		NATIONAL			DESCRIPTION			QTY	
(A)	(B)	STOCK	PART	FSCM		USABLE ON CODE	U/M	INC	
FIG	ITEM	NUMBER	NUMBER					IN	
NO	NO	CODE						UNIT	
					GROUP 110203 FRONT PANEL ASSEMBLY (SMB-504943)				
4	23	PAOZZ	6240-00-155-7836	MS25237-327	96906	LAMP, INCANDESCENT	EA	12	
4	24	PAOZZ	6210-00-169-5157	SMC-508425-2	80063	LENS, INDICATING LIGHT, GREEN	EA	11	
4	34	XDOZZ		SMC-508344-2	80063	FUSE, CARTRIDGE	EA	1	
4	35	XDOZZ		RAYC508373-1	30972	CAP, ELECTRICAL, FUSEHOLDER	EA	1	
4	38	PAOZZ	5355-00-813-2078	MS91528-OD1B	96906	KNOB	EA	1	
4	40	PAOZZ	5305-00-717-6950	MS51963-9	96906	SETSCREW, HEXAGON HEAD	EA	2	
4	42	XDOZZ		91050M56	87034	LENS, INDICATING LIGHT, RED	EA	1	
4	43	PAOZZ	5355-00-616-9604	MS91528-1P2B	96906	KNOB	EA	1	
4	46	XDOZZ		RAYMS915828-1P2B1	30972	SETSCREW, HEXAGON HEAD	EA	2	

NOTE: LATEST NATIONAL STOCK NUMBER AND PART NUMBER ASSIGNMENTS ARE INCLUDED AT END OF INDEX.

STOCK NUMBER	FIGURE NO	ITEM NO	STOCK NUMBER	FIGURE NO	ITEM NO
5821-00-001-8571	1	3	5995-00-901-4334	1	9
6240-00-155-7836	3	81	5995-00-901-4335	1	8
6240-00-155-7836	4	23	5995-00-901-4337	1	10
6210-00-169-5157	4	24	5995-00-901-4340	1	6
5355-00-616-9604	3	27	6625-00-906-1172	2	2
5355-00-616-9604	4	43	6625-00-906-1173	1	15
5305-00-717-6950	4	40	6625-00-906-1174	1	12
5355-00-813-2078	3	90	6625-00-906-1175	1	5
5355-00-813-2078	4	38	6625-00-906-1176	1	14
6610-00-839-8638	3	41	6625-00-906-1177	1	13
5180-00-900-8041	1	11	5995-00-933-5782	1	4
6625-00-901-2972	1	1	5985-00-985-9023	1	7

PART NUMBER	FSCM	FIGURE NO	ITEM NO	PART NUMBER	FSCM	FIGURE NO	ITEM NO
AS-1487/ARC-54	80058	1	7	MX-4931/ARC-54	80058	1	12
CG-409G/U	80058	1	4	MX-4932/ARC-54	80058	1	14
CW-711/ARC-54	80058	1	2	MX-4933/ARC-54	80058	1	15
CX-11136/ARC-54	80058	1	6	MX-4934/ARC-54	80058	1	13
CX-9070/ARC-54	80058	1	9	RAYC508373-1	30972	4	35
CX-9071/ARC-54	80058	1	8				
CX-9072/ARC-54	80058	1	10				
ID-48/ARN	80058	3	41	RAYMS91528-1P2B1	30972	3	94
MS25237-327	96906	3	81	RAYMS915828-1P2B1	30972	4	46
MS25237-327	96906	4	23	SMC-508344-2	80063	4	34
MS91528-OD1B	96906	3	90	SMC-508425-2	80063	4	24
MS91528-OD1B	96906	4	38	SM-349/ARC-54	80058	2	2
MS91528-1P2B	96906	3	27	TX-156/ARC-54	80058	1	11
MS91528-1P2B	96906	4	43	TS-1967/ARC-54	80058	1	1
MX-4930/ARC-54	80058	1	5	UG-1678/U	80058	1	3
				9105OM56	87034	3	80
				9105OM56	87034	4	42

LATEST NATIONAL STOCK NUMBER ASSIGNMENTS

STOCK NUMBER	FIGURE NO.	ITEM NO.
6625-00-906-1171	1	2

LATEST PART NUMBER ASSIGNMENTS

PART NUMBER	FSCM	FIG NO	ITEM NO
MS51963-9	96906	4	40



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23 Jan 74

TITLE

Radar Set AN/PSC-76

BE EXACT... PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:

PAGE NO.	PARA-GRAPH	FIGURE NO.	TABLE NO.
2-25	2-28		
3-10	3-3		3-1
5-6	5-8		
		F03	

Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°.

REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.

Item 5, Function column. Change "2 db" to "3db."

REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator.

Add new step f.1 to read, "Replace cover plate removed in step e.1, above."

REASON: To replace the cover plate.

Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."

REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.

TEAR ALONG DOTTED LINE

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SSG I. M. DeSpirito 999-1776

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SSG I. M. DeSpirito

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1 AUG 74

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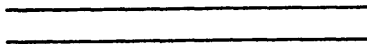
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PARA-
GRAPH

FIGURE
NO.

TABLE
NO.

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